

Build sheet - Oak dining chair

FG-CHAIR-OAK Level 1 of 2 Build qty: _____ Work order: _____ Date: _____

Component SKU	Component name	Qty per unit	Scrap %	Unit cost	Extended cost	Qty pulled
SUB-SEAT-01	Seat sub-assembly	1 each	1%	17.86	18.04	
LEG-OAK-STD	Chair leg, oak, standard	4 each	2%	3.25	13.26	
KIT-FAST-CH	Chair fastener kit (screws + brackets)	1 each	0%	1.10	1.10	
FIN-LAC-CLR	Clear wood lacquer	0.05 L	10%	42.00	2.31	
				Materials cost per unit	34.71	

The seat sub-assembly on the first line is built from its own recipe. Its build sheet is on page 2.

Built by: _____ Checked by: _____ Date: _____

Build sheet - Seat sub-assembly

SUB-SEAT-01 Level 2 of 2 Build qty: _____ Work order: _____ Date: _____

Component SKU	Component name	Qty per unit	Scrap %	Unit cost	Extended cost	Qty pulled
PNL-OAK-SEAT	Oak seat panel, pre-cut	1 each	5%	8.40	8.82	
FOAM-PAD-02	Foam padding, medium density	0.4 kg	3%	6.00	2.47	
FAB-UPH-GRY	Upholstery fabric, grey	0.6 m	8%	9.50	6.16	
FAST-STP-20	Upholstery staples	20 each	2%	0.02	0.41	
				Sub-assembly unit cost	17.86	

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